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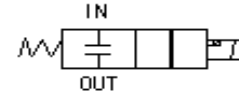
2/2 Industrial Solenoid Valve PQS23BH Series, Diaphragm Direct Acting (N.O)

- Characteristics:**
1. Direct acting diaphragm construction
 2. Open from zero bar for low pressure system use
 3. High frequency of DIN plug coil

- Media:** Air Gas, Water & Light oil ≤ 20 CST
Temperature: VITON: -10°C to 140°C
Pressure: See table below for Pressure Rating according to Orifice Size & Voltage
Port Size (BSP): 1/2", 3/4", 1"
Orifice: 13mm(1/2"), 16mm(3/4"), 20mm(1")
Coil voltages: 220VAC, 24VDC, 110VAC, 24VAC, 12VDC
Coils: IP65, 100%ED

Material:

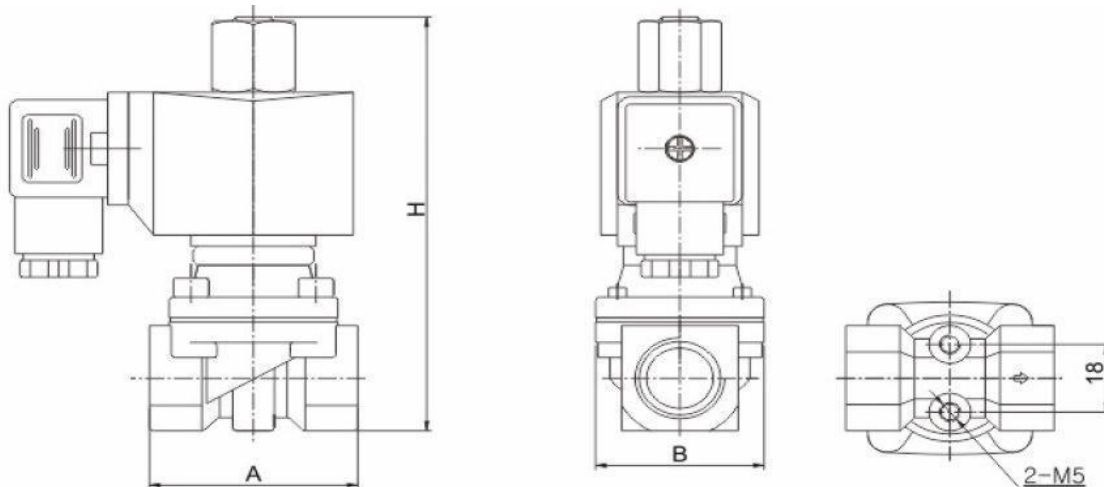
- Body: Brass
 Seal: VITON
 Armature Tube: Stainless Steel 304
 Plunger: Stainless Steel 430F
 Stop: SS430F
 Springs: SS304
 Shading Rings: SS304



PQS23 Series Normally Open, with Coil

Port Size	Orifice	KV	Min Pressure	Max Pressure		Seals Material	Body Material	Valve No:	Coil
				AC(20VA)	DC(20W)				
1/2"	13	2.68	0 Bar	10 Bar	10 Bar	Viton	Brass	PQS23BH13S04V	C14
3/4"	16	3.46	0 Bar	10 Bar	10 Bar			PQS23BH16S06V	C14
1"	20	4.84	0 Bar	10 Bar	10 Bar			PQS23BH20S10V	C14

BODY DIMENSION CODE(Size in mm)				Orifice (mm)	Pipe Size G	Valve Body
A	B	C	H			
55	43	18	110	13	1/2"	PQS23BH13S04V
60	49	25	116	16	3/4"	PQS23BH16S06V
72	60	28	125	20	1"	PQS23BH20S10V



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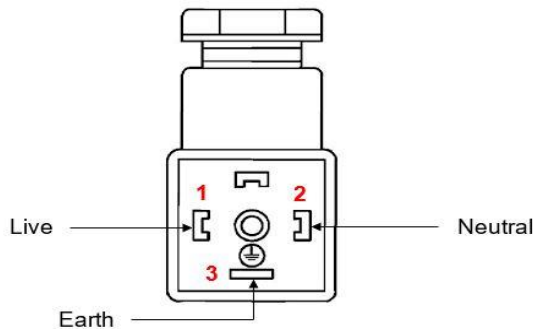
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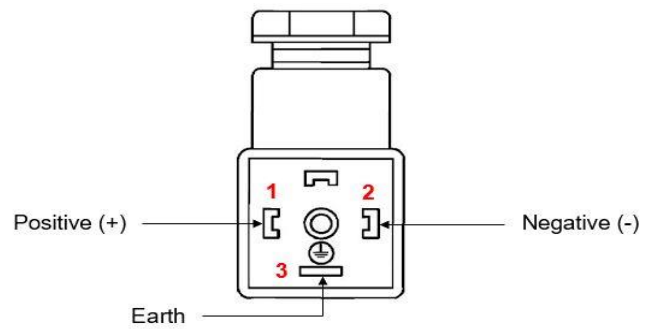
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DIN Plug Wiring Connections

Wiring Connections **AC**



Wiring Connections **DC**



VALVE INSTALLATION INSTRUCTIONS

1. These valves should be installed horizontally with the coil on top for the best and most reliable operation, any other installation method is done at own risk.
2. No installation in direct sunlight. If the solenoid valve is installed in direct sunlight the coil and valve must be shaded - a shading steel plate can be mounted above the valve to protect it from direct sunlight. DO NOT box these valve to block direct sunlight, there will be no ventilation to keep the coil cool unless you mount a fan.
3. Insure that the valve is installed correctly as per the flow direction indicated by and arrow on the valve, in/out wording or as per instruction in the data sheet. Incorrect installation will result in malfunction of the valve and possible damage.
4. Check the valve label for pressure range requirements. Any valve should not be used for higher pressure than what they are rated for.
5. The valve label will indicate the valve body material and the seal material. Never apply incompatible fluids or gasses with the body and seal material.
6. The seal material indicates the temperature range that can be used with the valve. Going beyond the temperature range will cause the valve to malfunction.
7. All valves should be cleaned from time to time. Generally, if the voltage to the coil is correct, sluggish valve operation, excessive noise or leakage will indicate that cleaning is required.